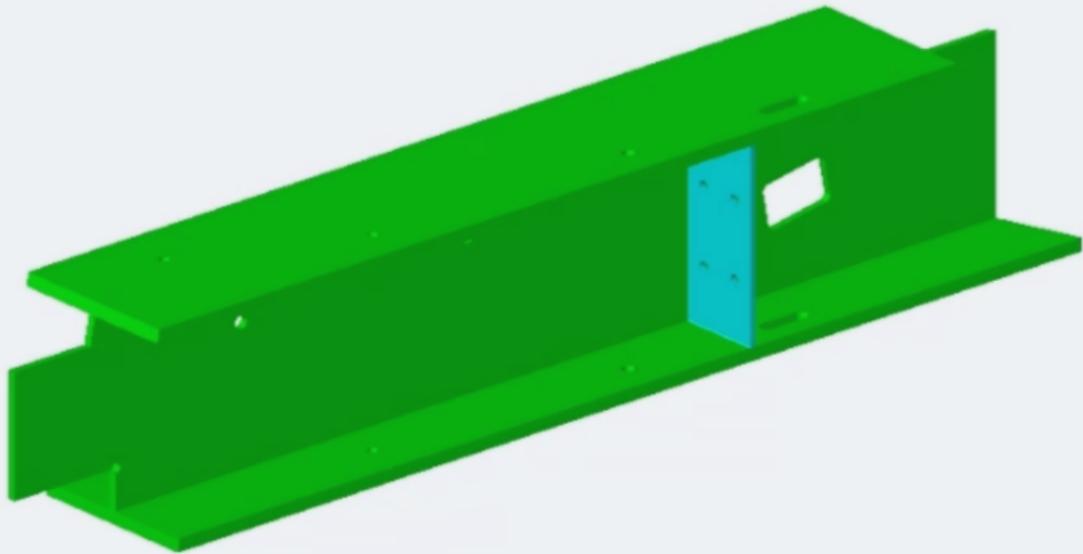


Interoperabilität im Stahlbau - Neue Konzepte für die Nutzung von IFC in der Stahlbaufertigung



Dr.-Ing. Michael Huhn

Huhn EDV Beratung

mh@huhn-edv-beratung.de

Bildnachweis : BuildingSmart, Trimble, RWTH Aachen, KIT Karlsruhe, Kaltenbach, Behringer-Vernet, Huhn EDV

Der lange Weg zu den IFC

Vorstellung

PPS Server:

Software für die Fertigung in Stahlbau und Stahlhandel seit 2004

ca. 80 Installationen

Web-Applikation, hoch modular

Auftragsverwaltung

Stücklistensystem

NC-Datenverarbeitung

BDE, Barcode- und Scan-System

Arbeitsvorbereitung und Fertigungssteuerung

Fertigungs-Simulation

Zuschnitt und Zusammenbau

Lagerverwaltung

Stabschachteln

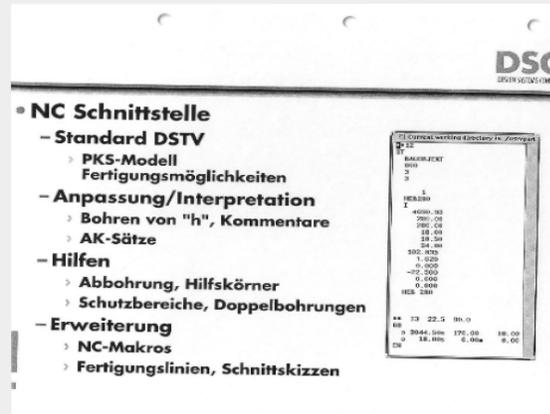
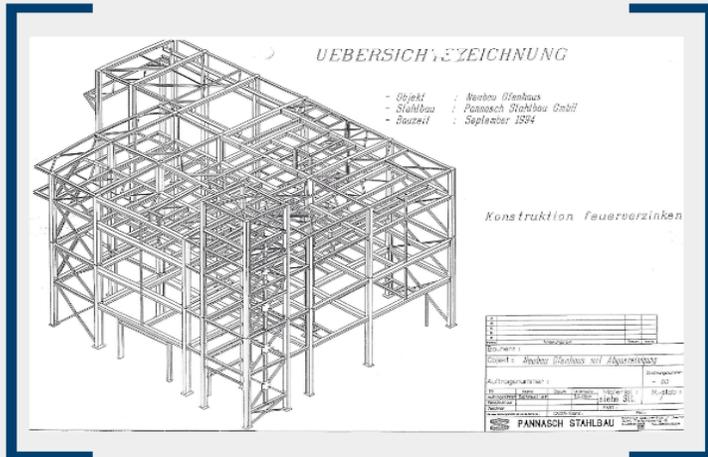
Stahlbau-Schnittstellen

ERP-Schnittstellen SAP, BMS, EHG, AS400, AP+, SHCware

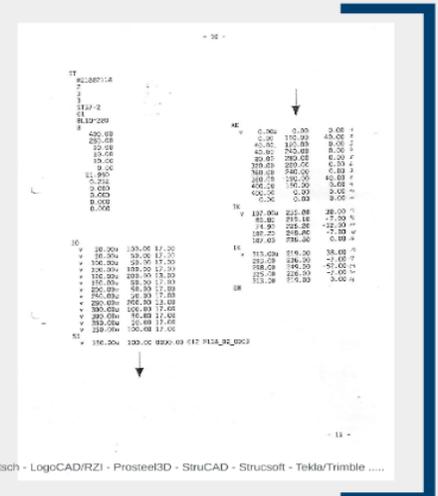
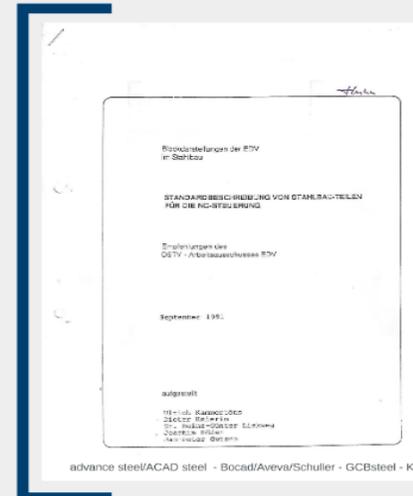
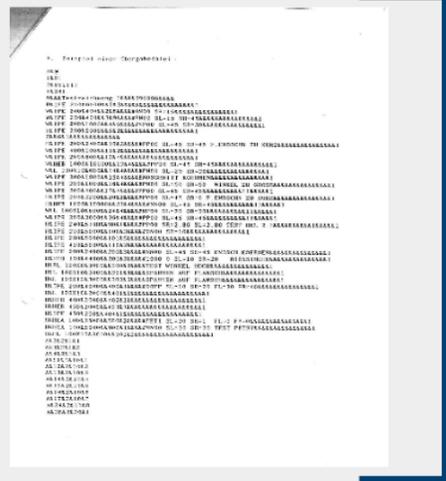
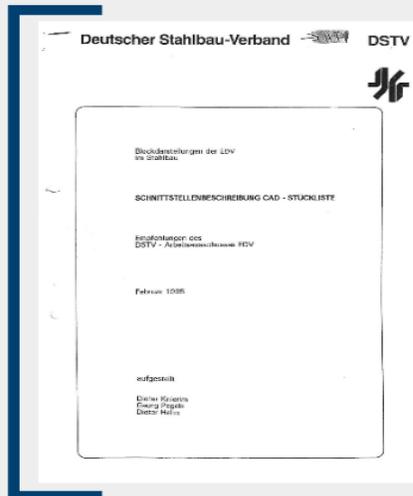
Schnittstellen zu Maschinen und Anlagen



Stahlbaufertigung vor 30 Jahren



3D CAD Modell → Fertigungsdaten → Maschinensteuerung





Pontsteiger's Innovative use of openBIM® Sets a New Standard for Construction

Pontsteiger Residential building "Pontsteiger" is the tallest of its kind in Amsterdam, Netherlands, rising 90 meters out of water in the IJ canal. This project hosts 366 apartments, 1400m² commercial real estate, 500 underground parking places, and a marina for 40 yachts. The planning, development and construction was done by De Nijs and Dura Vermeer and an extensive list of architects, designers, engineers, co-makers, sub-contractors and suppliers. The project made extensive **use of openBIM processes** and collaboration and set a new standard for construction engineering by **developing a strategy for the use of Industry Foundation Classes (IFC)**.

One of the project challenges was that **all building information** needed to be available **before production**. **No cutting and drilling on site** would occur. For building speed, the project had to make use of prefabricated materials as much as possible. **Demand models were developed** to look at all disciplines to a level at which **production** could participate in **making their own supply models**.

Working with Solibri Model Checker and IFC models, **several** coordination models were built to allow for **coordination and checks**. BIM coordinators kept these models up-to-date and added new supply aspect models as they came in. In the coordination models, the demand models were completely classified with the project's classifications in order to have a good overview and make automatic and visual checks between aspect models easier. **All clashes and issues were kept digitally, using BCF zip files**. Final models formed a base for other partners to confirm their aspect models to.

Managing remarks on hundreds of dynamic models with many project members was very difficult. An issue management workflow was developed to resolve this using IFC, BCF and BIMcollab. The issue management workflow made it possible to manage, engineer and coordinate this very difficult project, resulting in a coordinated model within time and budget. **By using only IFC and BCF, the use of paper was minimized**, and a highly integrated BIM coordinated model was created. The demand and supply models substantially reduced costs.

This project proved that highly complex multidisciplinary design and production coordination through IFC is possible. It entailed **more than 50 disciplines delivering IFC, over 350 unique IFC's, and over 3500 different versions of IFC**. By effectively managing a strategy for the use of IFC information, all teams benefited from having access to the right data to manage change throughout design and construction.

The project was realized through the use of open standards, working together and sharing knowledge, being process oriented and focusing on information delivery. It established a new standard for digital construction in the Netherlands, known as 'BIM Basic IDM'. **This project was delivered on time and on budget.**

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Project Overview

Project Pontsteiger

Location:

Amsterdam, Netherlands

Objectives:

Inspire design collaboration, integration and alignment; reuse information throughout the whole supply chain and stimulate forward integration of knowledge from suppliers and producers

Software used:

Allplan, ARCHICAD, BIMcollab, Docstream, Solibri Model Checker, Tekla Structures, Vectorworks

buildingSMART tools:

IFC 2x3 and BCF

Highlights:

- 85 project participants worldwide
- 75% of all concrete and 100% of all steel structures produced off-site
- 3000+ versions of IFC models
- 6000+ BCF issues to be managed

Best practise

Current implementations based on IFC 2x3 „steel fabrication view“

CAD

- Advance Steel
- Tekla Structures

PPS/MIS

- Steel projects

Development stopped caused by lack of information and missing update for IFC 4.0.

The information from different CAD systems weren't congruent.

MVD steel fabrication doesn't include all fabrication relevant information.

Quelle: Ingo Schnock

- guter Startpunkt
- zu wenig Teilnehmer
- intransparent
- keine Zusammenarbeit der Wettbewerber
- technologisch < CIS
- einstufiger workflow



Kontakt

Newsletter

[Startseite](#) » [buildingSMART Deutschland](#) » [Aktuelles](#) » IDM/MVD für den Stahlbau - Aufruf an Experten aus der Branche

IDM/MVD für den Stahlbau - Aufruf an Experten aus der Branche

19.08.2021

Das Standard Committee von buildingSMART International (bsi) hat einen sogenannten **Activity Proposal** für IDM/MVD für den Stahlbau genehmigt. Nun werden weitere Experten gesucht, die sich dem Projekt anschließen möchten. Aus Deutschland sind bereits die gemeinsame Arbeitsgruppe von buildingSMART Deutschland und dem bauforumstahl "BIM im Stahlbau" sowie weitere Mitglieder von buildingSMART Deutschland vertreten. Interessierte melden sich bitte direkt beim Projektkoordinator **Mirbek Bekboliev**.

Die Projektinitiatoren haben ihre Präsentation zu diesem Projekt im Rahmen des letzten bSI Summit vorgestellt. Die **Aufzeichnung der Präsentation ist hier verfügbar**.

Auf Initiative von Ingo Schnock (Trimble Deutschland) und Luke Faulkner (American Institute of Steel Construction - AISC) und mit direkter Unterstützung von buildingSMART Deutschland wurde ein Projekt zur Aktualisierung der 2012 veröffentlichten "MVD for Steel Fabrication" auf Basis des IFC2x3 Schemas gestartet.



buildingSMART International

Detailed Project Plan

Project Name:

openBIM for Steel Construction Fabrication

AKA "**openBIM for Steel Construction**"

General Information

Domain Governance:

Building Domain (BD)

Contact Information Work Plan Initiator:

Last name: **Luke**
First name: **Faulkner**
E-mail: faulkner@aisc.org
Org: AISC

Last name: **Mirbek**
First name: **Bekboliev**
E-mail: mirbek.bekboliev@buildingSMART.de
Org: buildingSMART Germany

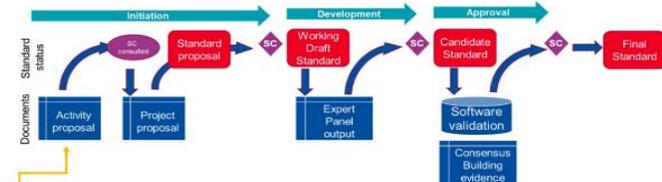
Document Information

Document/Proje

Date:

Version:

Mirbek Bekboliev, M.Sc.
The Competence Network for Building Information Modeling

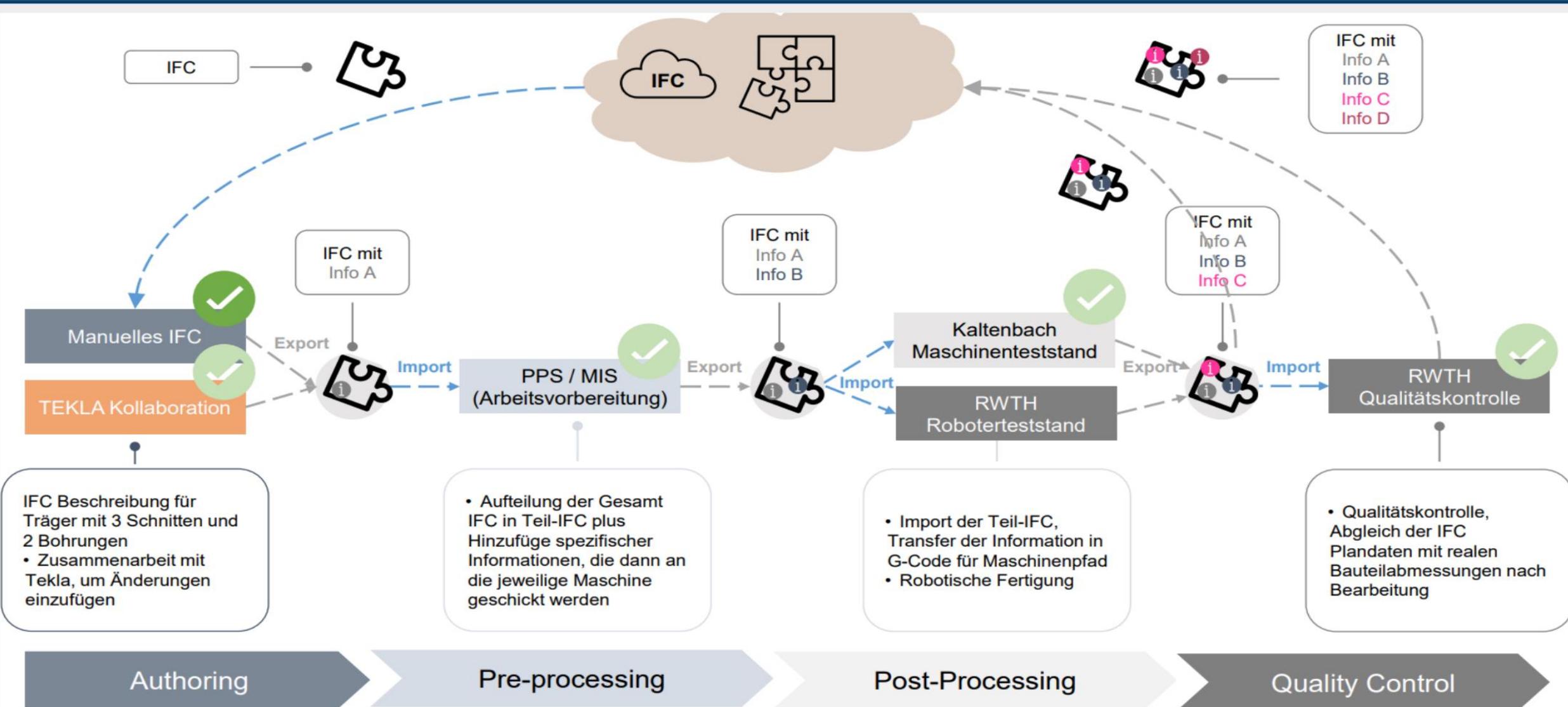


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Detailed_Project_Proposal.docx
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Your Initiatives, Ideas and Industry Needs

Quelle: Mirbek Bekboliev

Theorie und Praxis im „Demonstrator“



IFC Beschreibung für Träger mit 3 Schnitten und 2 Bohrungen
 • Zusammenarbeit mit Tekla, um Änderungen einzufügen

• Aufteilung der Gesamt IFC in Teil-IFC plus Hinzufüge spezifischer Informationen, die dann an die jeweilige Maschine geschickt werden

• Import der Teil-IFC, Transfer der Information in G-Code für Maschinenpfad
 • Robotische Fertigung

• Qualitätskontrolle, Abgleich der IFC Plandaten mit realen Bauteilabmessungen nach Bearbeitung

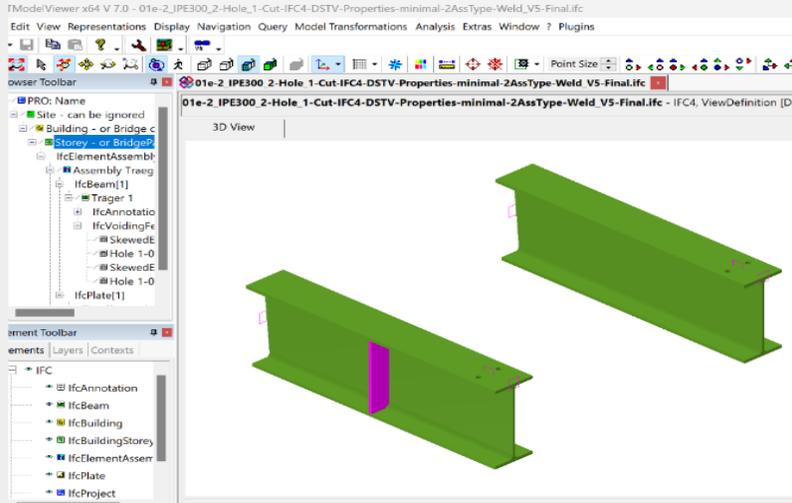


Tekla -> KIT -> HEDV -> Kaltenbach

Abb. : Victoria Jung, RWTH Aachen

„Demonstrator“ in Bildern

adhoc-Gruppe "NC"

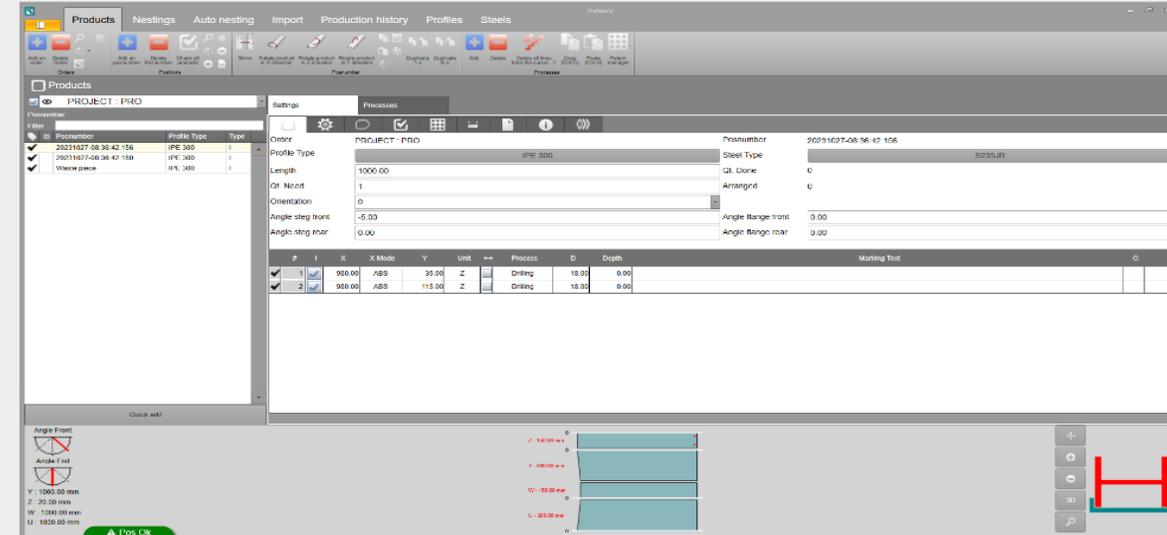



IFC Viewer (KIT)

IFC Export



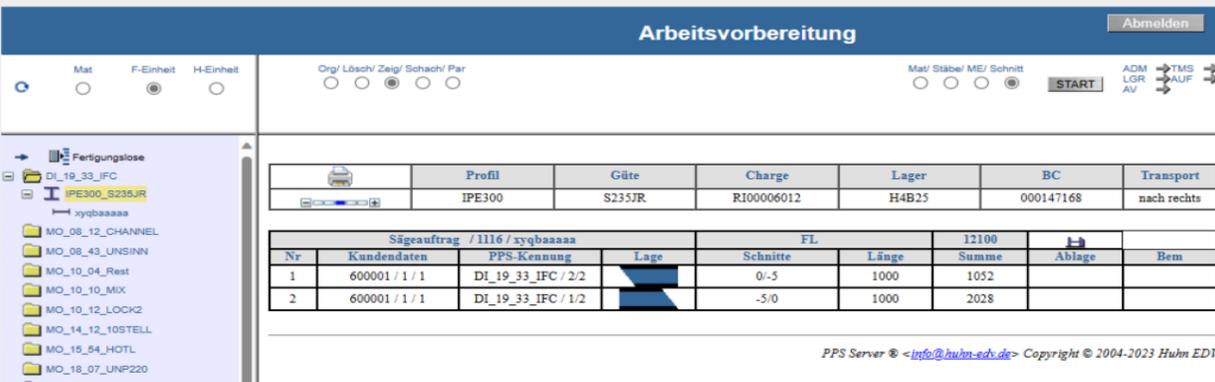
IFC Import



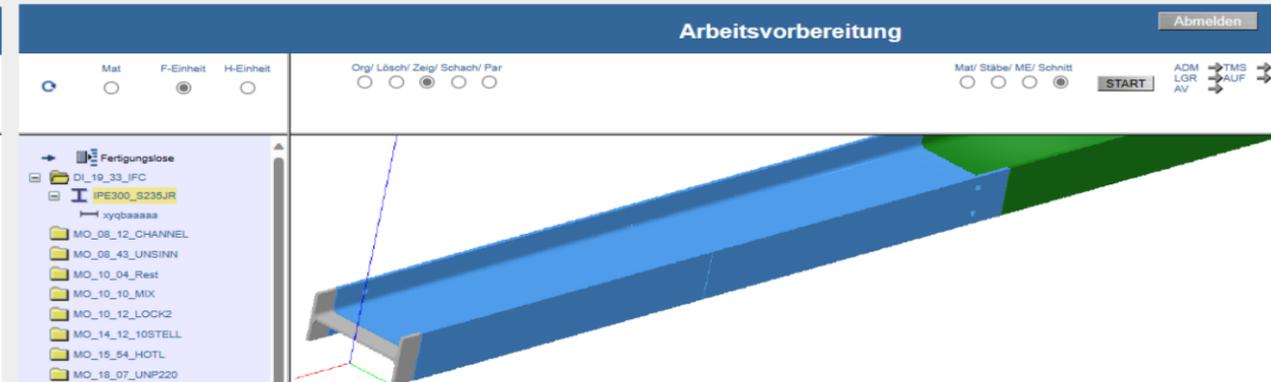
IFC Import

SBA (Kaltenbach)

IFC Export



PPS Server (HEDV)



IFC mit verschiedenen Rollen und Inhalten

Use case 1 "CAD -> Produktion"

Konstruktion + Strukturen + Anforderungen :
 Teilsysteme, Baugruppen, Abrufe ...
 Ex Class, Brandschutz, Korrosivität, Termine ...

CAD -> Ausschreibung Fertigung
 CAD -> Fertiger

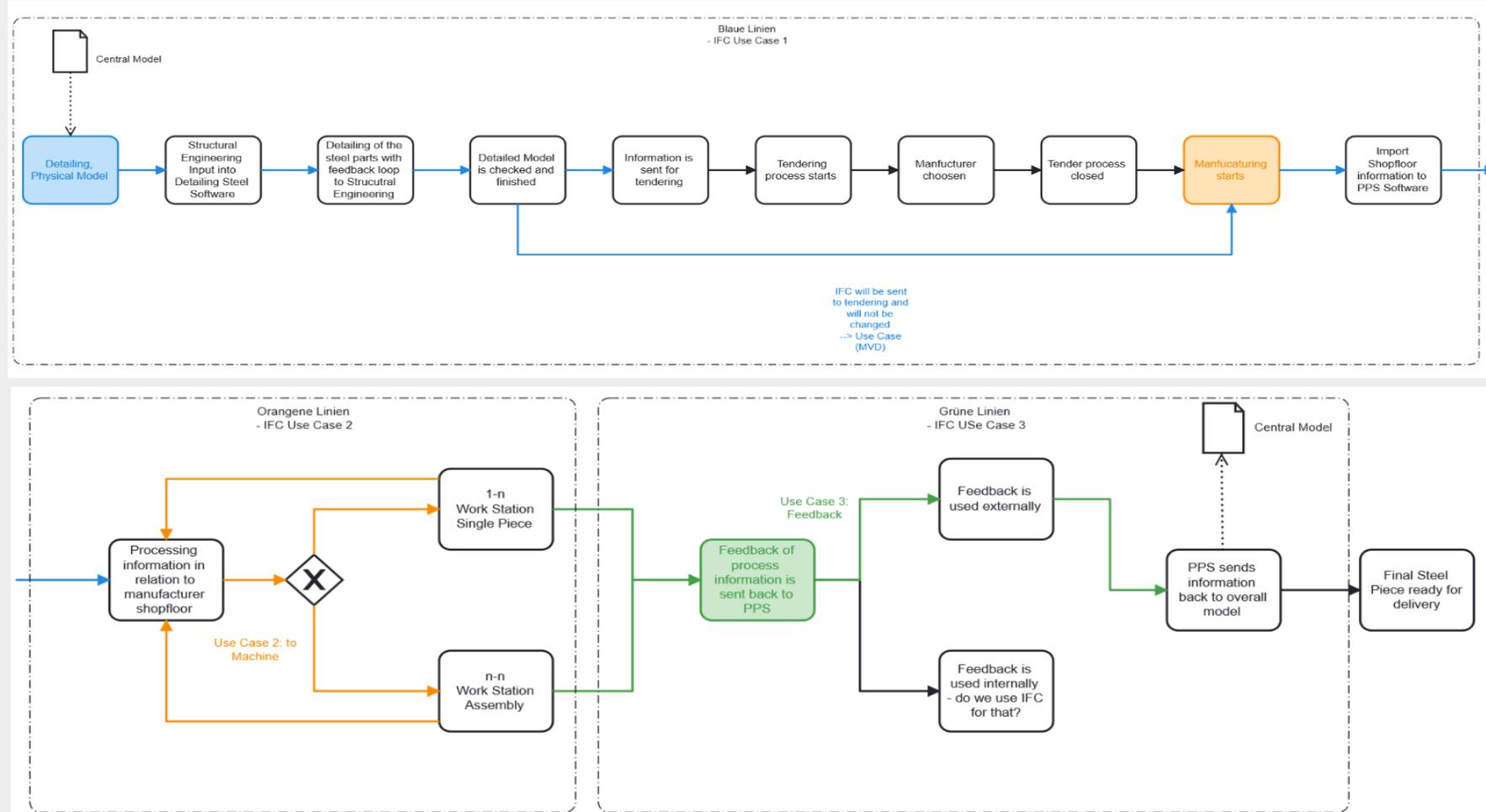
Use case 2 "in der Produktion"

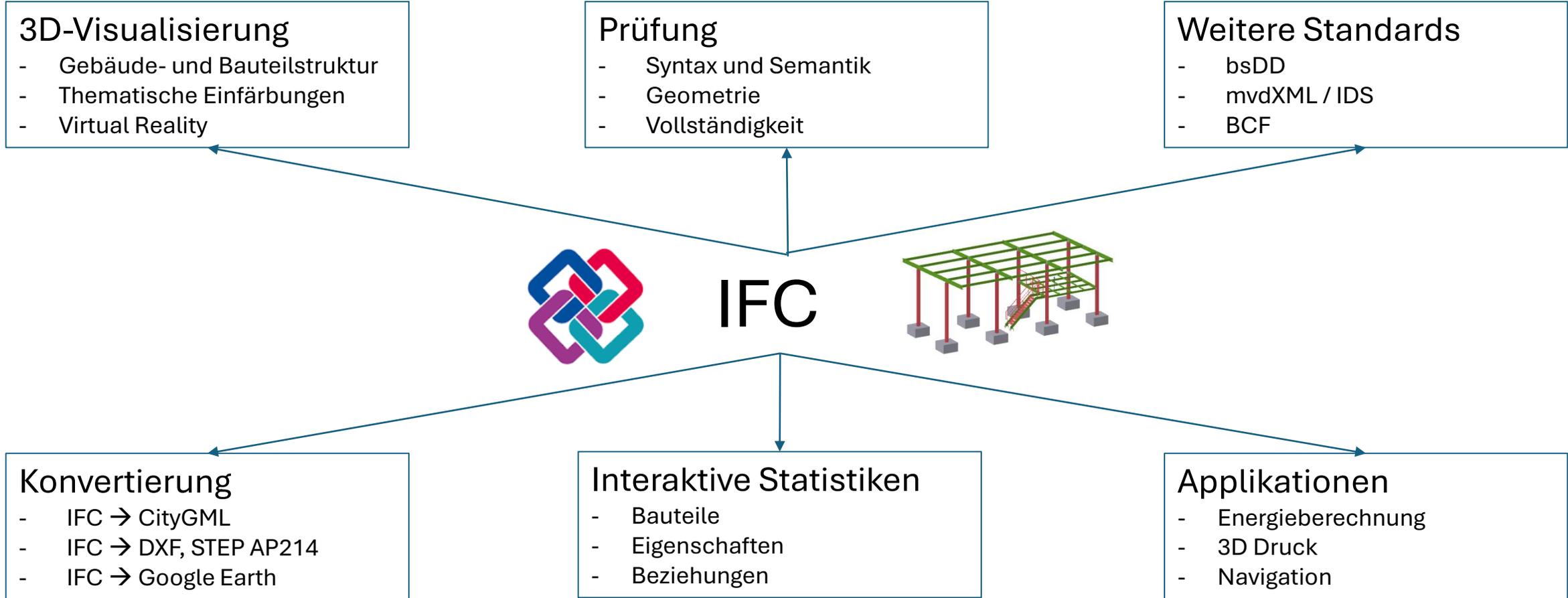
Halbzeuge, Material
 ZS,ZB,Handarbeit
 Fertigungszustände
 Hilfskonstruktionen
 Prozesse projektübergreifend
 Ressourcen

Use case 3 "Rückmeldungen -> CAD / Koord.modell"

Feedback Maschinen ... AP
 Gebäude / Shop / Site
 Dokumentation "as built"
 Verbräuche
 Nachkalkulation

Use case 0 "Architekt -> TB <-> Statiker" hier NICHT betrachtet



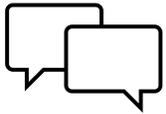


bsDD = buildingSMART Data Dictionary; mvdXML = Model View Definition XML; IDS = Information Delivery Standard; BCF = BIM Collaboration Format

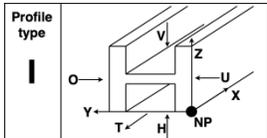
Herausforderungen im Stahlbau



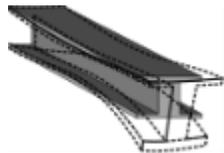
- Informationsbrüche in der Wertschöpfungskette



- Keine Einheitliche Sprache zum Informationsaustausch



- Limitierte Möglichkeit Informationen im dstv Format zu speichern



- Toleranzen der Stahlerzeugnisse sind zu groß, um von Roboteranlagen verarbeitet zu werden



Unsere Motivation



- Anbindung Fertigungsprozesse in Wertschöpfungskette



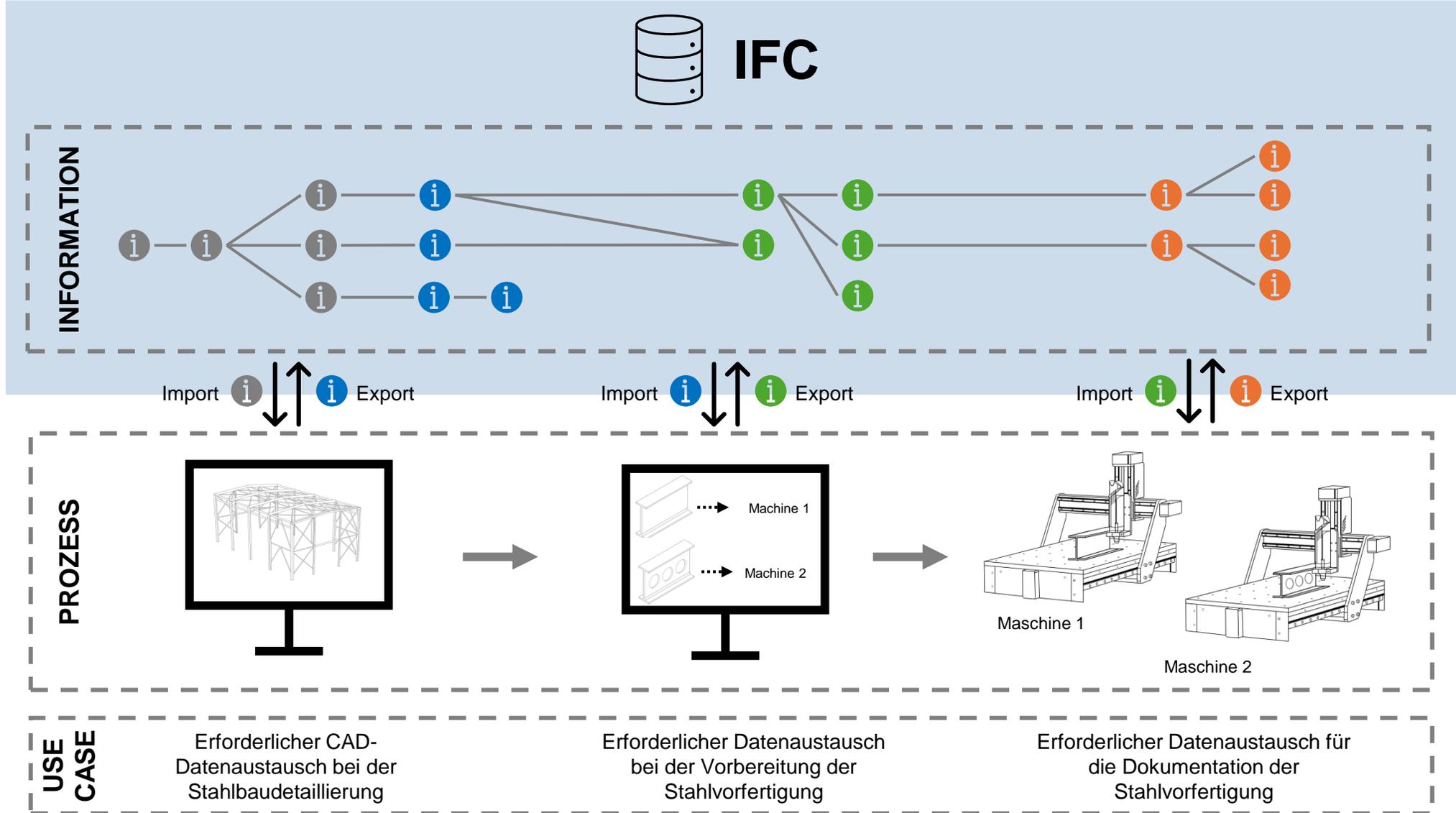
- Standardisierung des bi-direktionalen Informationsaustausches



- Erweiterung DSTV-NC Format mit Prozess- und Toleranzparametern



- Einsatz flexibler Roboter durch dynamische Bahnplanung



Europa: CIMsteel Views Fertigung

CIMsteel
CIMsteel Integration Standards
(Release One)
Part 1:
Overview

Document Status: Final
Document File: P1-13.DOC as issued on 27/06/99 12:27:00
Version: 1.2
Document Ref: CEN/TC 410 Part 1
Document Type: Reference / Secondary Document

Author/Editor:
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1995

Figure 2: Workflow and the Data Exchange Protocol

Design Models
002101
Georgia Tech

Manufacturing Models
C. D. Brown

The total of an association of a single manufacturing model. A manufacturing model is the primary basis of a model used with the associated tools used for fabrication. It begins as a sub-model of a design model.

Figure One: The top level structure representing assembly manufacturing.

The top level structure of the Design Model is assembly manufacturing. The assembly manufacturing is represented by the assembly manufacturing model. The assembly manufacturing model is represented by the assembly manufacturing model. The assembly manufacturing model is represented by the assembly manufacturing model.

Autodesk et.al 1994



IFC 1996

**IAI Project SR-4:
Structural Analysis Model and Steel Constructions**

**Model Extensions of IFC2x
Volume I - Resource Extensions**

by
Georg Huhn
Lehrstuhl für Computergestützte Konstruktion
Technische Universität Darmstadt, Germany
huhn@mathematik.uni-darmstadt.de

Copyright © 2001
D. Thomas Lorenz
TU Darmstadt, Germany
lorenz@mathematik.uni-darmstadt.de

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- 6 MATERIAL PROPERTY RESOURCE EXTENSIONS
- 7 EXTENSIONS TO THE GEOMETRY AND TOPOLGY
- 8 REFERENCES

2001

Deutschland: PSS (Stahl), Holzbau, Komplettbau

Deutscher Stahlbau-Verband
DSTV

Blockdarstellung der EDV im Stahlbau

**STANDARDBESCHREIBUNG
PRODUKTSCHNITTSTELLE
STAHLBAU - TEIL 2:**

DATENMODELL

DSTV-Arbeitsausschuss EDV

März 1999

Aufgestellt von:
B. Baele
U. Bräutigam
G. Dittmann
M. Fack
H.-W. Heide
C. Hohenbaum
M. Jahn
H.-D. Kohn
J. Rohrbach

1999

Standard Description for Product Structure Steel Construction (DSTV - Part 2 - 03/1999)

Fig. 2: Study of Data Structure

Standard Description for Product Structure Steel Construction (DSTV - Part 2 - 03/1999)

Fig. 3: Study of Data Structure

INDUSTRIEALLIANZ FÜR INTEROPERABILITÄT E.V.

Integration mit IFC™
die branchen- und systemübergreifende Lösung für integrierte Planung
Beispiel Architektur - Hochschule - technisches PM

auf der
ISH Fairfort
Rhein-Ruhr, Halle 4, Ebene 4.2
16.05.2005
14:00-18:30

2D Planung
Umsetzung in IFC
über Connector

3D Detailarbeitsplan
Integration in IFC
Facility Management

Detailplanung
Hilfskonstruierung
LÖSUNGSPLANUNG
Tabelleplanung

www.conex.de

2005

Georgia Tech Uni
Digital Building Lab

2012

EM11. Final Steel Detailing

Final Steel Detailing is to define an open standard for supporting data exchange from steel detailing software to CNC fabrication in order to enhance productivity of cellular robotic fabrication and assembly.

It aims to specify detailed Model View Definition on a specific exchange scenario in fabrication detailing and cellular robotic fabrication, and to provide a baseline for future extension and development for steel construction industry specific open standard IFC implementation specification and guideline.

The target is to define an exchange case. It will serve as an example for the full adoption of open standards using IFC in the steel construction industry.

Die IFC werden bleiben ...

- Momentum
- Druck von Auftraggebern
- Internationalität

Machen Sie mit !

- Unterstützen Sie IFC Arbeitsgruppen
- Informieren Sie sich über die aktuellen Entwicklungen
- Starten Sie Projekte
- Wählen Sie Anbieter, die IFC unterstützen
- Fördern Sie die Zusammenarbeit der Wettbewerber
- Unterstützen Sie neue Ideen der Anwendung der IFC
- Nutzen Sie vorhandenes Knowhow in Universitäten und Instituten

